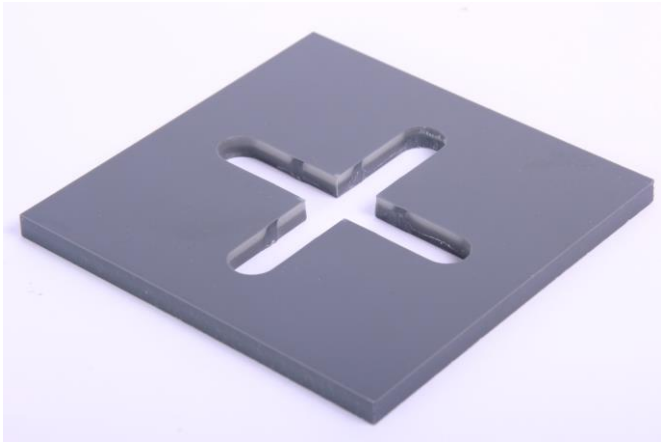
Technical Information
Thermopads

Thermopads consist of PVC with normal impact strength and high chemical resistance.

Thermopads have the following special properties:

- high strength
- high rigidity and hardness
- high resistance to chemicals
- good electrical insulating properties
- low water absorption
- low ductility
- good machining properties
- good thermoforming properties
- good weldability
- very good properties for marking
- very good adhesion properties
- limited weather resistance



Technical Data:

Mechanical properties

Density	approx. 1.44 g / cm^3	ISO 1183
Yield stress	55 MPa	DIN EN ISO 527
Elongation at brake	20 %	DIN EN ISO 527
E modulus	3000 MPA	DIN EN ISO 527
Notch impact strength at 23 °C	4 kJ / m^2	DIN EN ISO 179
Shore hardness D	82	DIN EN ISO 868
Ball indentation hardness	110 MPa	DIN EN ISO 2039-1
Compression strength	75 MPa	DIN EN ISO 604
Bending stress	80 MPa	DIN EN ISO 178
Colour	iron grey	analogous to RAL 7011

Thermal properties

Thermal conductivity	0.16 W/(m·K)	DIN EN ISO 8302
Vicat softening temperature	75 °C	DIN EN ISO 306, Vicat B
Rated range of use	- 20 °C to + 60 °C	
Dimensional stability under heat	70 °C	DIN EN ISO 75
Linear coefficient of expansion	approx. 0,075 mm/mK	DIN EN ISO 11359-2
Heating wire ignition temperature	925 °C	DIN EN ISO 60695-2-13
Heating wire combustibility number	960 °C	DIN EN ISO 60695-2-12

Electrical properties

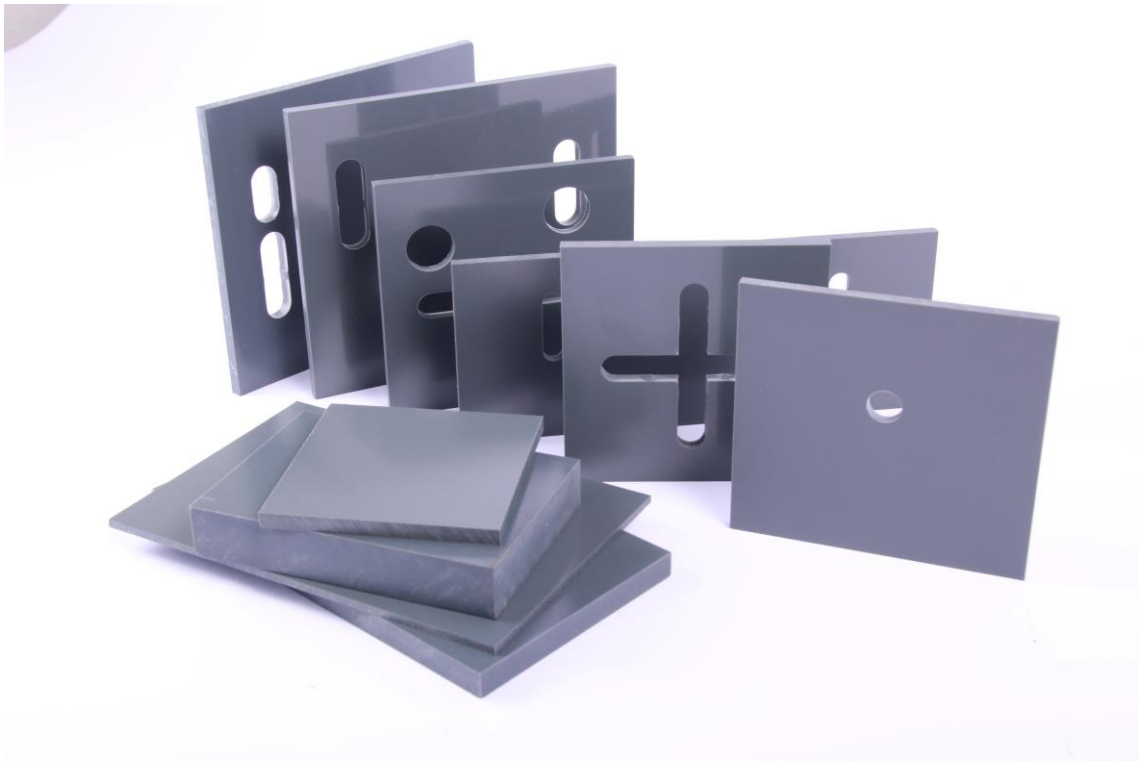
Dielectric constant	approx. 3.2	IEC 60250
Dielectric loss factor (10^6 Hz)	approx. 0.02	IEC 60250
Contact resistance	> 101^5 Ω·cm	DIN EN 62631-3-1
Surface resistance	> 1013 Ω	DIN EN 62631-3-2
Disruptive strength	12 kV/mm	IEC 60243
Creep resistance	600 CTI	IEC 60112

Chemical resistance:

Thermopads are highly resistant to acids, bases, salt solutions.
Thermopads are not resistant to acetone, ether, benzene, chloroform and concentrated hydrochloric acids.

Available material thicknesses:

Thickness in mm	Thickness tolerance in mm
1	± 0.110
2	± 0.140
3	± 0.170
4	± 0.200
5	± 0.230
6	± 0.260
8	± 0.320
10	± 0.380
12	± 0.440
15	± 0.530
20	± 0.680
25	± 0.830
30	± 0.980



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This technical data sheet replaces all previous versions and is valid until a new version is issued, or until Dec. 31, 2024. Please request the latest version after Jan. 01, 2025.

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