# **Technical Information**

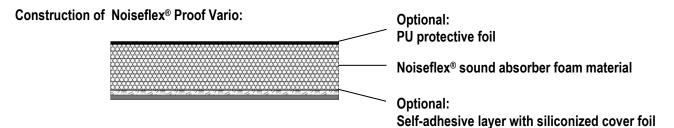




**FMVSS 302** 

### **Description:**

Noiseflex® Proof Vario are slab-shaped sound absorbers made of polyurethane foam material. These sound absorber boards are available in 10 to 50 mm thicknesses and may optionally be layered with a polyurethane-based foil for surface protection and/or an additional self-adhesive system.



### Technical data:

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Foam material	Polyurethane ether-based soft foam	
Standard thicknesses	10 mm, 15 mm, 20 mm, 25 mm, 30 mm, 40 mm, 50 mm	
	others on request	
Density	23 – 28 kg / m <sup>3</sup>	ISO 845
Compressive resistance CV 40	3.15 – 3.85 kPa	ISO 3386 / 1
Tensile strength	> 110 kPa	ISO 1798
Ultimate elongation	> 130 %	ISO 1798
Compression set at 22 h, 70 °C, 50 %	< 7 %	ISO 1856

Fire behaviour at 13 mm thickness ≤ 100 mm / Min.

Temperature resistance - 40 °C to + 120 °C

Smell test ≤ 3 VDA 270 C3

Fogging behaviour ≤ 1.0 mg

Protective foil Polyurethane-based covering foil

Foil thickness		25 ± 5 µm	ISO 4593:1993
Melting range on the	e surface	148 – 152 °C	UNI EN ISO 11357 – 1
Tensile strength	lengthwise	> 25 MPa	ISO 527 - 3 / 2 / 200
-	transverse	> 25 MPa	

Elongation at break lengthwise > 500 % ISO 527 – 3 / 2 / 200

transverse > 500 %

Tear resistance lengthwise k. A. DIN 53519 / 90

transverse k. A.

All the values listed above refer to the PU foil as a raw product. These values may change after application on the sound absorber foam (laminating).

### Self adhesive layer:

Base Acrylic acid ester polymer dispersion

Temperature resistance - 40 °C to + 105 °C

Resistance against softeners good

Fire behaviour FMVSS 302 compliant on flame-protected foam material Adhesion on painted sheet metal 3.5~N / cm DIN 53357 - A Order volume 97 + 15 / - 10~g /  $m^2$  Dry weight

Cover material siliconized cover foil

The self-adhesive layer is low-odour and has very low sensitivity to water. It does not contain any solvents after application to the substrate.

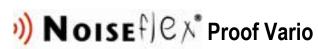
**BOSIG GmbH** 

D - 73333 Gingen, Brunnenstraße 75 - 77

Telephone +49(0)7162-40 99-0 Fax +49(0)7162-40 99-200

www.bosig.de info@bosig.de

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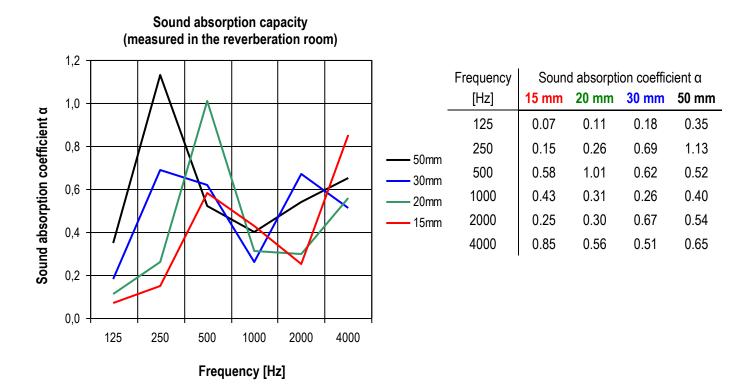
### Processing instructions:

In order to achieve a proper adhesion, the substrate has to be dry and free of dust, oil and grease as well as sustainable. In the case of metals and plastics a cleaning with one of our cleaners is recommended. The subsurface is to be checked for conformity with the cleaner / the self-adhesive coating.

Proceed carefully when adhering, since a subsequent correction is not possible after the self-adhesive coating has come into contact with the subsurface. While processing pay attention to sufficient application of pressure while avoiding trapped air. During installation, never stretch the product.

### Storage:

Store in original packaging tightly closed, dry at temperatures of + 15 °C to + 25 °C with no exposure to direct sun light. Shelf life is at least 12 months.



#### Attention! Important Note:

Above information are based on best present knowledge of current technology, but do not guarantee faultless processing of our products. The information is based on practical results of our tests, but is not binding and does not constitute warranties of characteristics in terms of Federal Supreme Court jurisdiction. Our information does not constitute a legally binding assurance of certain properties or suitability for a specific purpose. Supplementary information by our specialists are merely recommendations, for which no liability is accepted

Due to the many possible applications of our products, we recommend subjecting the project to a thorough suitability test on original materials before release for further application.

Since our information are non-binding we do not warranty their correctness. For this reason we accept no liability for possible improper processing based on information submitted by our employees.

This technical data sheet replaces all previous versions and is valid until a new version is issued, or until Dec. 31, 2022. Please request the latest version after Jan. 01, 2023.

Dr. Hermann, Anwendungstechnik / Application Technology, Gingen / Fils

BOSIG GmbH D – 73333 Gingen, Brunnenstraße 75 - 77

Telephone +49(0)7162-40 99-0 Fax +49(0)7162-40 99-200

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